

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 30.03.2023

Version number 25 (replaces version 24)

Revision: 30.03.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking· **1.1 Product identifier**· **Trade name:** SOLL FH5 HS Acrylic Hardener (FH5 025)· **1.2 Relevant identified uses of the substance or mixture and uses advised against**· **Sector of Use**

SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites

SU22 Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

· **Product category** PC9a Coatings and paints, thinners, paint removers· **Application of the substance / the mixture** Hardening agent/ Curing agent· **1.3 Details of the supplier of the safety data sheet**· **Manufacturer/Supplier:**

UAB „Helvina“

Parko str. 96

LT-54464 Ramučiai, Kaunas district

Lithuania

Tel.: +37037308901

Fax. +37037308902

e-mail info@helvina.lt

· **1.4 Emergency telephone number:** Poison control and information office: Tel.: +370 5 236 2052 or +370 687 53378**SECTION 2: Hazards identification**· **2.1 Classification of the substance or mixture**· **Classification according to Regulation (EC) No 1272/2008**

flame

Flam. Liq. 2 H225 Highly flammable liquid and vapour.



Eye Irrit. 2 H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

· **2.2 Label elements**· **Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the GB CLP regulation.

· **Hazard pictograms**

GHS02 GHS07

· **Signal word** Danger· **Hazard-determining components of labelling:**

Hexamethylene diisocyanate, oligomers

n-Butyl acetate

Ethyl acetate

dibutyltin dilaurate

· **Hazard statements**

H225 Highly flammable liquid and vapour.

(Contd. on page 2)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 30.03.2023

Version number 25 (replaces version 24)

Revision: 30.03.2023

Trade name: SOLL FH5 HS Acrylic Hardener (FH5 025)

(Contd. of page 1)

*H319 Causes serious eye irritation.**H317 May cause an allergic skin reaction.**H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.**H412 Harmful to aquatic life with long lasting effects.***· Precautionary statements***P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.**P261 Avoid breathing dust/fume/gas/mist/vapours/spray.**P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.**P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].**P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.**P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.***· Additional information:***EUH066 Repeated exposure may cause skin dryness or cracking.**EUH204 Contains isocyanates. May produce an allergic reaction.**Restricted to professional users.***· 2.3 Other hazards****· Results of PBT and vPvB assessment****· PBT:** Not applicable.**· vPvB:** Not applicable.**SECTION 3: Composition/information on ingredients****· 3.2 Mixtures****· Description:** Mixture of substances listed below with nonhazardous additions.**· Dangerous components:**

CAS: 123-86-4 EINECS: 204-658-1 Reg.nr.: 01-2119485493-29	n-Butyl acetate Flam. Liq. 3, H226; STOT SE 3, H336, EUH066	50-100%
CAS: 28182-81-2 NLP: 500-060-2 Reg.nr.: 01-2119485796-17	Hexamethylene diisocyanate, oligomers Acute Tox. 4, H332; Skin Sens. 1, H317; STOT SE 3, H335, EUH204	25-50%
CAS: 141-78-6 EINECS: 205-500-4 Reg.nr.: 01-2119475103-46	Ethyl acetate Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336, EUH066	10-25%
CAS: 77-58-7 EINECS: 201-039-8 Reg.nr.: 01-2119496068-27	dibutyltin dilaurate Muta. 2, H341; Repr. 1B, H360FD; STOT SE 1, H370; STOT RE 1, H372; Skin Corr. 1C, H314; Eye Dam. 1, H318; Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Skin Sens. 1, H317	≥0.25-<0.3%
CAS: 4083-64-1 EINECS: 223-810-8 Reg.nr.: 01-2119980050-47	4-isocyanatosulphonyltoluene Resp. Sens. 1, H334; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335, EUH014, EUH204 Specific concentration limits: Eye Irrit. 2, H319: C ≥ 5 % STOT SE 3, H335: C ≥ 5 % Skin Irrit. 2, H315: C ≥ 5 %	≥0.1-<1%

· Additional information: For the wording of the listed hazard phrases refer to section 16.

GB

(Contd. on page 3)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 30.03.2023

Version number 25 (replaces version 24)

Revision: 30.03.2023

Trade name: SOLL FH5 HS Acrylic Hardener (FH5 025)

(Contd. of page 2)

SECTION 4: First aid measures**· 4.1 Description of first aid measures****· General information:**

Immediately remove any clothing soiled by the product.

In case of irregular breathing or respiratory arrest provide artificial respiration.

· After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· After skin contact: Immediately rinse with water.**· After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· After swallowing: If symptoms persist consult doctor.**· 4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.**· 4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

SECTION 5: Firefighting measures**· 5.1 Extinguishing media****· Suitable extinguishing agents:** Alcohol resistant foam**· For safety reasons unsuitable extinguishing agents:** Water with full jet**· 5.2 Special hazards arising from the substance or mixture**

In case of fire, the following can be released:

Nitrogen oxides (NO_x)

Carbon monoxide (CO)

Hydrogen cyanide (HCN)

· 5.3 Advice for firefighters**· Protective equipment:** Mouth respiratory protective device.**SECTION 6: Accidental release measures****· 6.1 Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

· 6.2 Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

· 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

Contain and collect spillages with non-combustible absorbent materials (e.g. sand, earth, diatomaceous earth) and place in a suitable container.

Decontaminate immediately with suitable mixture (flammable):

- as such usable (inflammatory!):

water 45 Vol.%

ethanol or isopropanol 50 Vol.%

ammonia solution (Density= 0.88) 5 Vol.%

- alternatively (non-flammable):

sodium carbonate 5 Vol.%

water 95 Vol.%

Add the same decontaminant to any residues and allow to stand for several days in an non-sealed container until no further reaction occurs. Once this stage is reached, close the container and dispose of in accordance with the waste regulations (see Section 13).

(Contd. on page 4)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 30.03.2023

Version number 25 (replaces version 24)

Revision: 30.03.2023

Trade name: SOLL FH5 HS Acrylic Hardener (FH5 025)

(Contd. of page 3)

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage**· 7.1 Precautions for safe handling**

Keep away from heat and direct sunlight.

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Persons with a history of asthma, allergies or chronic or recurrent respiratory diseases should only be employed in processes in which this product is used under appropriate medical supervision.

· Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

· 7.2 Conditions for safe storage, including any incompatibilities**· Storage:****· Requirements to be met by storerooms and receptacles:** Store in a cool location.**· Information about storage in one common storage facility:**

Do not store together with reducing agents, heavy-metal compounds, acids and alkalis.

Store away from foodstuffs.

· Further information about storage conditions:

Keep container tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

Store separately from oxidising agents, strongly alkaline and strongly acidic materials, amines, alcohol and water.

· Storage class: 3**· 7.3 Specific end use(s)** No further relevant information available.**SECTION 8: Exposure controls/personal protection****· 8.1 Control parameters****· Ingredients with limit values that require monitoring at the workplace:****123-86-4 n-Butyl acetate**WEL Short-term value: 966 mg/m³, 200 ppmLong-term value: 724 mg/m³, 150 ppm**28182-81-2 Hexamethylene diisocyanate, oligomers**EBW Short-term value: 0.5 mg/m³

exposition evaluation value TRGS 430 (EBW)

141-78-6 Ethyl acetateWEL Short-term value: 1468 mg/m³, 400 ppmLong-term value: 734 mg/m³, 200 ppm**77-58-7 dibutyltin dilaurate**WEL Short-term value: 0.2 mg/m³Long-term value: 0.1 mg/m³

as Sn; Sk

4083-64-1 4-isocyanatosulphonyltolueneWEL Short-term value: 0.07 mg/m³Long-term value: 0.02 mg/m³

Sen; as -NCO

(Contd. on page 5)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 30.03.2023

Version number 25 (replaces version 24)

Revision: 30.03.2023

Trade name: SOLL FH5 HS Acrylic Hardener (FH5 025)

(Contd. of page 4)

· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Appropriate engineering controls** No further data; see section 7.

· **Individual protection measures, such as personal protective equipment**

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the COSHH Regulations.

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

· **Respiratory protection:**

Filter A/P2 (EN 141, EN 143)



In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

· **Hand protection**



Protective gloves (EN 374)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves**

Butyl rubber, BR

Recommended thickness of the material: ≥ 0.7 mm

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Breakthrough time of glove material**

For the mixture of chemicals the penetration time has to be at least 60 minutes (Permeation according to EN 374 Part 3: Level 3).

· **Eye/face protection**



Tightly sealed goggles

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Physical state**

Fluid

· **Colour:**

According to product specification

· **Odour:**

Characteristic

· **Odour threshold:**

Not determined.

· **Melting point/freezing point:**

Undetermined.

· **Boiling point or initial boiling point and boiling range**

77-78 °C

· **Flammability**

Highly flammable.

(Contd. on page 6)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 30.03.2023

Version number 25 (replaces version 24)

Revision: 30.03.2023

Trade name: SOLL FH5 HS Acrylic Hardener (FH5 025)

(Contd. of page 5)

· Lower and upper explosion limit	
· Lower:	1.2 Vol %
· Upper:	11.5 Vol %
· Flash point:	14 °C (DIN 53213)
· Auto-ignition temperature:	370 °C (DIN 51794)
· Decomposition temperature:	Not determined.
· pH	Not determined.
· Viscosity:	
· Kinematic viscosity at 20 °C	13 s (DIN 53211/4)
· Dynamic:	Not determined.
· Solubility	
· water:	Not miscible or difficult to mix.
· Partition coefficient n-octanol/water (log value)	Not determined.
· Vapour pressure at 20 °C:	97 hPa
· Density and/or relative density	
· Density at 20 °C:	0.964 g/cm ³ (DIN 53217)
· Relative density	Not determined.
· Vapour density	Not determined.
· 9.2 Other information	
· Appearance:	
· Form:	Fluid
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· Solvent content:	
· VOC (EC)	65.50 %
· Solids content (weight-%):	34.5 %
· Change in condition	
· Evaporation rate	Not determined.
· Information with regard to physical hazard classes	
· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Highly flammable liquid and vapour.
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

· 10.1 Reactivity No further relevant information available.

(Contd. on page 7)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 30.03.2023

Version number 25 (replaces version 24)

Revision: 30.03.2023

Trade name: SOLL FH5 HS Acrylic Hardener (FH5 025)

(Contd. of page 6)

- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**
Possible in traces.
Nitrogen oxides
Hydrogen chloride (HCl)
Hydrogen cyanide (prussic acid)
Carbon monoxide
Nitrogen oxides (NOx)

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
 - **Acute toxicity** Based on available data, the classification criteria are not met.
 - **LD/LC50 values relevant for classification:**
- | | | |
|---------------------------------|------|-----------------------|
| 123-86-4 n-Butyl acetate | | |
| Oral | LD50 | 13,100 mg/kg (rat) |
| Dermal | LD50 | >5,000 mg/kg (rabbit) |
- **Serious eye damage/irritation** Causes serious eye irritation.
 - **Respiratory or skin sensitisation** May cause an allergic skin reaction.
 - **STOT-single exposure** May cause respiratory irritation. May cause drowsiness or dizziness.
 - **11.2 Information on other hazards**

- **Endocrine disrupting properties**
- None of the ingredients is listed.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (German Regulation) : hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Harmful to aquatic organisms

GB

(Contd. on page 8)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 30.03.2023

Version number 25 (replaces version 24)

Revision: 30.03.2023



Trade name: SOLL FH5 HS Acrylic Hardener (FH5 025)

(Contd. of page 7)

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

- | | |
|---|-------------------------------|
| · 14.1 UN number or ID number | UN1263 |
| · ADR, IMDG, IATA | |
| · 14.2 UN proper shipping name | UN1263 PAINT RELATED MATERIAL |
| · ADR | PAINT RELATED MATERIAL |
| · IMDG, IATA | |
| · 14.3 Transport hazard class(es) | |
| · ADR | |
|  | |
| · Class | 3 (F1) Flammable liquids. |
| · Label | 3 |
| · IMDG, IATA | |
|  | |
| · Class | 3 Flammable liquids. |
| · Label | 3 |
| · 14.4 Packing group | |
| · ADR, IMDG, IATA | II |
| · 14.5 Environmental hazards: | |
| · Marine pollutant: | No |
| · 14.6 Special precautions for user | Warning: Flammable liquids. |
| · Hazard identification number (Kemler code): | 33 |
| · EMS Number: | F-E, S-E |
| · Stowage Category | B |
| · 14.7 Maritime transport in bulk according to IMO instruments | Not applicable. |
| · Transport/Additional information: | |
| · ADR | |
| · Limited quantities (LQ) | 5L |
| · Transport category | 2 |
| · Tunnel restriction code | D/E |
| · IMDG | |
| · Limited quantities (LQ) | 5L |

(Contd. on page 9)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 30.03.2023

Version number 25 (replaces version 24)

Revision: 30.03.2023

Trade name: SOLL FH5 HS Acrylic Hardener (FH5 025)

(Contd. of page 8)

· **UN "Model Regulation":**

UN 1263 PAINT RELATED MATERIAL, 3, II

SECTION 15: Regulatory information· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**· **Directive 2012/18/EU**· **Named dangerous substances - ANNEX I** None of the ingredients is listed.· **Seveso category P5c** FLAMMABLE LIQUIDS· **Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t· **Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t· **National regulations:**· **Additional classification according to Decree on Hazardous Materials, Annex II:**

Class	Share in %
I	<1
NK	50-100

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

H341 Suspected of causing genetic defects.

H360FD May damage fertility. May damage the unborn child.

H370 Causes damage to organs.

H372 Causes damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

EUH014 Reacts violently with water.

EUH066 Repeated exposure may cause skin dryness or cracking.

EUH204 Contains isocyanates. May produce an allergic reaction.

· **Classification according to Regulation (EC) No 1272/2008**

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

(Contd. on page 10)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 30.03.2023

Version number 25 (replaces version 24)

Revision: 30.03.2023

Trade name: SOLL FH5 HS Acrylic Hardener (FH5 025)

(Contd. of page 9)

*GHS: Globally Harmonised System of Classification and Labelling of Chemicals**EINECS: European Inventory of Existing Commercial Chemical Substances**ELINCS: European List of Notified Chemical Substances**CAS: Chemical Abstracts Service (division of the American Chemical Society)**VOC: Volatile Organic Compounds (USA, EU)**LC50: Lethal concentration, 50 percent**LD50: Lethal dose, 50 percent**PBT: Persistent, Bioaccumulative and Toxic**vPvB: very Persistent and very Bioaccumulative**Flam. Liq. 2: Flammable liquids – Category 2**Flam. Liq. 3: Flammable liquids – Category 3**Acute Tox. 4: Acute toxicity – Category 4**Skin Corr. 1C: Skin corrosion/irritation – Category 1C**Skin Irrit. 2: Skin corrosion/irritation – Category 2**Eye Dam. 1: Serious eye damage/eye irritation – Category 1**Eye Irrit. 2: Serious eye damage/eye irritation – Category 2**Resp. Sens. 1: Respiratory sensitisation – Category 1**Skin Sens. 1: Skin sensitisation – Category 1**Muta. 2: Germ cell mutagenicity – Category 2**Repr. 1B: Reproductive toxicity – Category 1B**STOT SE 1: Specific target organ toxicity (single exposure) – Category 1**STOT SE 3: Specific target organ toxicity (single exposure) – Category 3**STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1**Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1**Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1**Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3**** Data compared to the previous version altered.**